

KS Polyolefin-Adhesive-Set

Instructions for use

1. The surfaces to be bonded must be clean and free of oil and be close-fitting.
2. Apply K+S Polyolefin-Primer with the brush on the entire surface of the polyolefin part to be bonded.
3. Only apply one coat of primer. Allow the treated surface to dry (05-60 seconds). Close the primer bottle again tightly immediately after use.
4. Hold the adhesive bottle in an upright position, unscrew the cap.
5. Apply one drop of adhesive to the non-polyolefin surface. Avoid contact with the fingers or clothing.
6. Immediately bond the parts; in doing so, make sure they are aligned correctly.
7. Press the parts together for at least 15 seconds. The exact time required to obtain a firm bond must be determined by the user.
8. Before placing the cap on again, wipe off the top and gently tap it against a level surface to empty out the nozzle. Also wipe away excessive adhesive.
9. If two polyolefin parts should be bonded, apply K+S Polyolefin-Primer on both surfaces. Allow the treated areas to dry (15-60 seconds). Apply one drop of adhesive to one of the surfaces and immediately bond the parts; in doing so, make sure they are properly aligned.

